



Service . Range . Knowledge



Welcome To **Polycon**

Polycon is identified as one of the leading manufacturers, distributors, and suppliers of channel drainage in the UK. We focus towards creating a diverse range of water solutions, in a variety of different materials, including composite, polymer concrete, SMC, and steel.

Polycon's unique look at the market and expert knowledge of the industry ensures that we can supply a wide range of high-quality products suitable for any application. This includes building drainage, landscaping, sports facilities, distribution centres, highways, and airports.

Our design team provides innovative and efficient hydraulic solutions to ensure we can offer the best product/ solution for your drainage needs. We have a vast and experienced overview of our working industry and have been manufacturing, distributing, and selling channel drainage for over 8 years. We thrive on acting upon your feedback to improve and develop our products to fit flawlessly with the constantly changing market and demand from our customers. At Polycon we focus our attention on professionals who sit within the construction industry, targeting our products to specifiers, architects, engineers, and contractors. Therefore, we understand the importance of expanding our product portfolio to create the most efficient surface water drainage systems.

We are a dynamic and evolving company with a focus on quality, innovation, and service. As a result, you can rely on us to handle your project needs in every way to the best of our ability.

Contents

KE 200

KE 200 Overview

KE 200 Channel Types

Accessories

Grating Options

Sloped, Stepped, Level

n

D

KE 200 Paveslots

Installation Guide

Service • Range • Knowledge

| | 200 |
|-------|--------|
| | 3 5 |
| 60000 | 5 |
| | 9 |
| | 10 |
| | 11 |
| | 13 |
| | 17 |

2

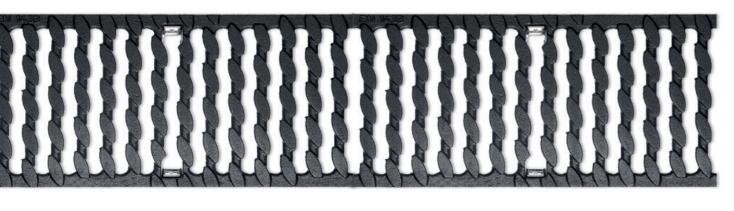
KE 200

The KE 200 channel is a versatile and innovative drainage solution that offers a multitude of advantages in construction and civil engineering projects. At the heart of its design lies the exceptional combination of a galvanized or stainless-steel edge rail and a core made from polymer concrete. This unique blend of materials results in a drainage channel that not only excels in durability but also offers a range of practical benefits that make it a popular choice for a wide array of applications.

The incorporation of galvanized or stainless-steel edge rails within the KE 200 channel is a standout feature. This steel component enhances the product's strength and longevity, ensuring that it can withstand traffic loads and harsh environmental conditions.

The corrosion-resistant properties of these materials make the KE 200 channel an excellent choice for projects where extended service life and minimal maintenance are essential. Furthermore, the steel edge rail provides crucial structural support to the entire drainage system, preventing deformation and ensuring efficient water conveyance.

The core of the KE 200 channel is constructed from polymer concrete, which offers several advantages in terms of durability and performance. This material is highly resistant to chemical and physical wear, making it an ideal choice for applications in industrial and commercial settings where exposure to corrosive substances is a concern. Additionally, the polymer concrete core is lightweight, facilitating easier handling and installation, while also promoting a reduction in transportation costs.



Load Class







60t

B125

12.5 tonnes

ШJ

H



C250

25 tonnes

A15 1.5 tonnes

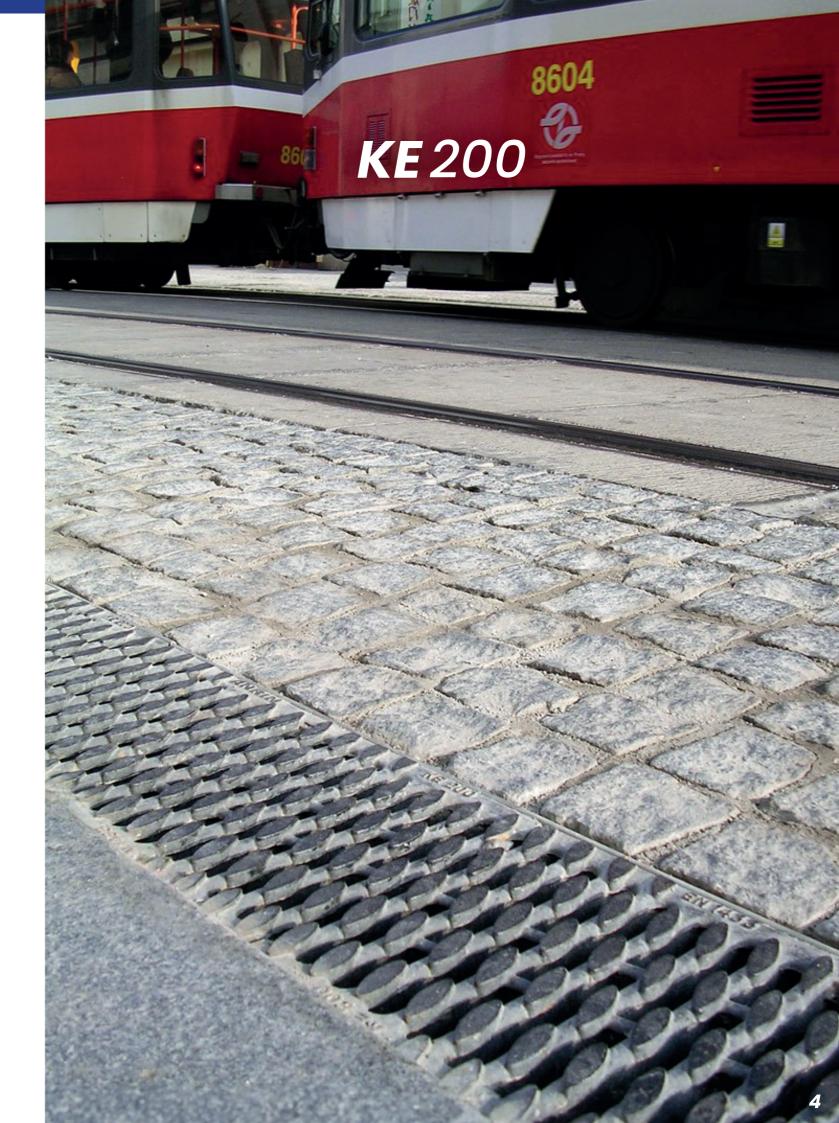


D400 40 tonnes

E600 60 tonnes

Applications

- Driveways
- Car parks
- Farms
- Commercial & civil areas
- Residential buildings
- Urban developments



KE 200 - Overview



Grating Options

The KE 200 channel offers a remarkable variety of 4 different grating options, allowing for customized solutions tailored to specific project requirements. These grating choices encompass a wide spectrum of designs, materials, and load-bearing capacities, ensuring adaptability to diverse applications. These grates can be crafted from materials like galvanized or stainless steel and ductile iron materials, offering exceptional resistance to corrosion, exceptional load-bearing capabilities, and enhanced aesthetic appeal.

SnapLock -

SnapLock fastenings are optimised for the respective load class and combine safety and quality with functional design.

Edge Rail

Stainless or galvanized steel edge rails are seamlessly incorporated into the channel profile. Their dual role is to safeguard the channel's sidewalls against damage and minimize wear and tear, while also providing essential stability for the cover gratings. This robust steel frame is exceptionally well-suited to bear heavy traffic loads, making it an ideal choice for areas subjected to substantial wear and tear, such as freight-forwarding yards and public roadways.

Material

The KE 200 channel's construction from polymer concrete presents a host of compelling benefits. Polymer concrete combines the durability of traditional concrete with the added advantages of polymer resins, resulting in a material that is exceptionally strong and resistant to corrosion, chemicals, and UV radiation. This makes the channel highly durable and ideal for long-lasting outdoor applications. Furthermore, the lightweight nature of polymer concrete simplifies installation, reducing labour costs and environmental impact.

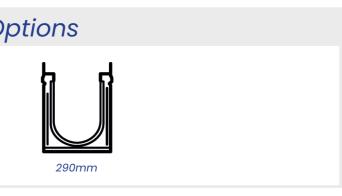


Depth Options



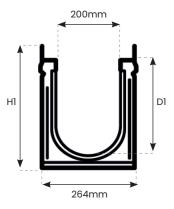


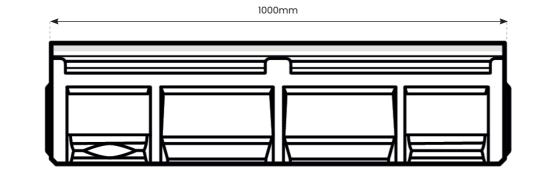


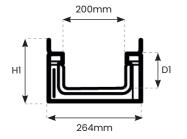


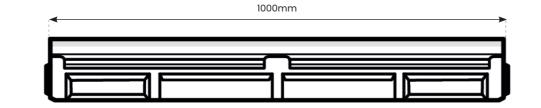
KE 200

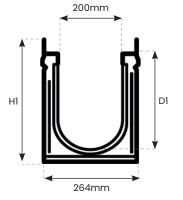
The KE 200 channel's combination of a galvanised or stainless-steel edge rail and a polymer concrete core results in a robust and long-lasting drainage solution. Its superior durability, resistance to corrosion, and ease of installation make it a preferred choice for a wide range of construction and civil engineering projects, ensuring effective and sustainable water management.

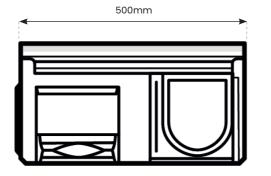












Channel Properties

| Polymere concrete: | Polyester resin-based |
|---------------------------|------------------------|
| Compressive strength: | > 90 N/mm² |
| Bending tensile strength: | > 22 N/mm² |
| Modulus of elasticity: | ca. 25 kN/mm² |
| Density: | 2.1 - 2.3 g/dm³ |
| Heat resistence: | 100°C (permenant loc |
| Frost resistence: | -50°C |
| Water penetration depth: | 0mm |
| Water absorption | 0.05% |
| Edge protection: | Galvanised steel, stai |
| Channel cover: | Galvanised steel, V2A |

Channel Types

| Reference | Description | Slope | Length | Overal Width | Internal Width | Overal Depth(H1) | Internal Depth(D1) | Weight |
|--------------|---------------------------------|-------|--------|-----------------|-------------------|---------------------|-----------------------|--------|
| KE.200.0 | KE - 200 Channel No. 0* | 0% | 1000mm | 264mm | 200mm | 290mm | 270mm | 43.0kg |
| KE.200.0R | KE - 200 Channel No. 0R*** | 0% | 1000mm | 264mm | 200mm | 290mm | 270mm | 43.0kg |
| KE.200.005 | KE - 200 Channel No. 005*/** | 0% | 500mm | 264mm | 200mm | 290mm | 270mm | 24.9kg |
| KE.200.200P | KE - 200 Channel No. 200P**** | 0% | 1000mm | 264mm | 200mm | 130mm | 110mm | 22.2kg |
| KE.200.200PR | KE - 200 Channel No. 200PR***** | 0% | 1000mm | 264mm | 200mm | 130mm | 110mm | 22.2kg |

* Channel with mouldings for vertical outlet DA/OD 160 ** Channel with sidewise perforations for the connection of t-junctions, elbow joints and cross- over joints and vertical outlet *** Channel with vertical pipe socket DA/OD 160

**** Channel with mouldings for vertical outlet DA/OD 110

***** Channel with vertical pipe socket DA/OD 110

Channel tolerances + / - 10mm

Channel available in both Galvanised Steel or Stainless Steel



ed with mineral aggregates, additives.

ading)

ainless steel, profile thickness 6mm or cataphoretic black. A stainless steel, GJS cast-iron, PA plastic.

Accessories

Sump Unit

Sump Units act as a reservoir, temporarily storing excess water before discharging it in a controlled manner to prevent adverse effects of water accumulation. The Sump Unit is excellent for collecting debris and waste that can get into the system. It comes with a silt bucket inside for easy cleaning.



Sump Unit

Accessories- Specifications

| Reference | Description | Length | Height (H) | Overall Width | Slot Width | Weight (KG) | Outlet |
|--------------|---------------------------------------|--------|---------------|------------------|---------------|----------------|--------|
| KE.200.SU | KE 200 Sump Unit | 500mm | 700mm | 264mm | - | 54kg | 160mm |
| KE.200.EC | KE 200 End Cap | 30mm | 130-290mm | 264mm | - | 1.5kg | - |
| KE.200.ECO | KE 200 End Cap Outlet | 30mm | 130-290mm | 264mm | - | 1.5kg | 160mm |
| KE.200.AT.G | KE 200 Access Tray - Galvanised | 500mm | 105mm | 250mm | 10mm | 7.2kg | - |
| KE.200.AT.SS | KE 200 Access Tray - Stainless Street | 500mm | 105mm | 250mm | 10mm | 7.4kg | - |

Grating Options

End Cap

End Caps can be used at the end of your channel run to stop the flow of water.

End Cap Outlet

The End Cap Outlet can be used at the end of the run to allow water to be taken to your exterior drainage pipes and away from the channel.



End Cap



End Cap Outlet

Access Tray

Access trays are typically used for maintenance and inspection purposes, they are installed at strategic points along the channel, often at intervals where they can be easily reached for cleaning, inspection, or repairs.



Access Tray

| 1 | - | - | - | - | - | - | - | |
|---|---|---|---|---|---|---|---|--|
| 1 | | | | | | | | |
| ł | - | _ | - | - | _ | - | _ | |
| 1 | | | | | | - | | |
| J | - | _ | _ | | | | | |
| | | | - | - | | | | |
| J | | | | | | | | |
| | | - | - | | - | | | |
| | | | | | | | | |
| 1 | - | - | - | - | - | - | - | |
| | | | | | | | | |
| 1 | - | - | - | - | - | - | | |
| | | | | | | | | |
| ۶ | - | - | - | - | - | - | | |
| | | | | | | | 1 | |
| 1 | - | - | - | | | - | | |
| | | | | | | | | |
| 1 | - | - | | | | - | - | |
| | | | | | | | | |
| 1 | - | - | | - | - | - | | |
| | | | | | | | | |
| ł | - | - | | - | | - | - | |
| | | | | | | | | |
| 4 | - | _ | _ | | | _ | | |
| | | | | | | | | |
| J | _ | | | | | - | | |
| 1 | | | | | | | | |
| 1 | | | _ | _ | | | | |
| 1 | | | | | | | | |
| | | | | | | | | |



Mesh Steel Grating (D400)

Ductile Iron Slotted Grating (E600)

Grating - Specifications

| Reference | Description |
|-------------|-------------------------------------|
| KE.200.MSG | KE 200 Mesh Steel Grating |
| KE.200.DISG | KE 200 Ductile Iron Slotted Grating |
| KE.200.DIOG | KE 200 Ductile Iron Oval Grating |
| | |







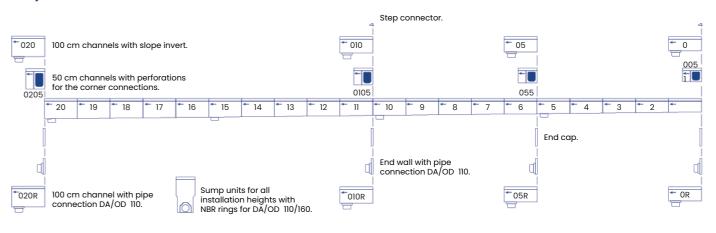
| Lengths (mm) | Overall Width | Weight | Load Class | Safe Heel |
|-----------------|------------------|--------|---------------|--------------|
| 1000 | 250mm | 10.8kg | C/D | No |
| 500 | 250mm | 11.5kg | A/B/C/D/E | Yes |
| 500 | 250mm | 11.9kg | C/D/E | No |



Sloped, Stepped, Level

There are 3 different scenarios in which the KE 200 drainage channel can be installed. However, the purpose of all 3 of these variations is to provide a pathway for the removal of unwanted surface water in a selected area. The specifics of which channel should be used are dependent on multiple factors such as the terrain, flow rate, and other environmental conditions.

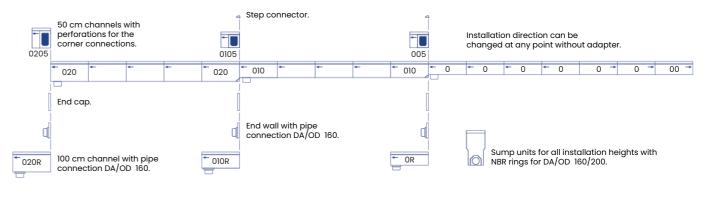
Sloped Invert



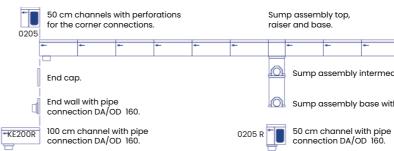
Sloped Invert

A channel run with a slopped invert has a consistent downward gradient along its length. The slope is designed to provide a continuous downward flow of water, allowing gravity to assist in the drainage of water. When using a sloped channel it is carefully calculated to ensure that the water will flow at an appropriate velocity to prevent sedimentation or excessive erosion.

Stepped Invert



Level Invert



Stepped Invert

Stepped drainage channels are designed with a series of steps or drops along the run of the channel. These steps create a cascading effect, which helps to control the velocity of the water and prevent erosion.

Level Invert

Level inverts are usually used in areas with relatively low slopes or insignificant water rates. They allow water to flow smoothly and evenly without the need for any significant changes in elevation. Channels with a level invert are often used in urban areas, where the goal is to transport water efficiently and prevent flooding.

Installation direction can be changed at any point without adapte

Sump assembly intermediate piece with DA/OD 160 perforation

Sump assembly base with NBR rings for DA/OD 160/200.

Sump units for all installation heights with NBR rings for DA/OD 160/200. 0



KE 200 - Offset Single Paveslot

KE 200 Offset Paveslot is specifically designed for integration into high-quality natural stone and paving surfaces. The discrete inlet slot enables efficient drainage without compromising the ground design. We offer both single & twin slotted Paveslot as well as an access tray for cleaning purposes.

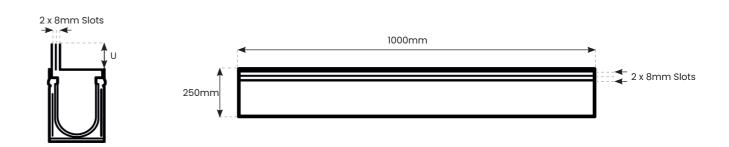
KE 200 – Offset Twin Paveslot

KE 200 Offset Paveslot is specifically designed for integration into high-quality natural stone and paving surfaces. The discrete inlet slot enables efficient drainage without compromising the ground design. We offer both single & twin slotted Paveslot as well as an access tray for cleaning purposes.

View From Above



Diagram - Offset Twin Paveslot



| Reference | Description | Length (mm) | Slot Width | Overall Width | Load Class | Upstand (U) |
|---------------|--|----------------|---------------|------------------|---------------|----------------|
| OT.20060.P.G | Galvanised Offset Twin Paveslot 60mm | 500/1000 | 2x8mm | 250mm | C/D | 60mm |
| OT.20105.P.G | Galvanised Offset Twin Paveslot 105mm | 500/1000 | 2x8mm | 250mm | C/D | 105mm |
| OT.20150.P.G | Galvanised Offset Twin Paveslot 150mm | 500/1000 | 2x8mm | 250mm | C/D | 150mm |
| OT.20060.P.SS | Stainless Steel Offset Twin Paveslot 60mm | 500/1000 | 2x8mm | 250mm | C/D | 60mm |
| OT.20105.P.SS | Stainless Steel Offset Twin Paveslot 105mm | 500/1000 | 2x8mm | 250mm | C/D | 105mm |
| OT.20150.P.SS | Stainless Steel Offset Twin Paveslot 150mm | 500/1000 | 2x8mm | 250mm | C/D | 150mm |

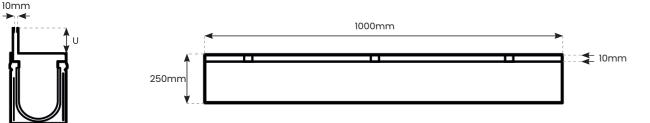
View From Above





Stainless Steel

Diagram - Offset Single Paveslot



| Reference | Description | Length (mm) | Slot Width | Overall Width | Load Class | Upstand (U) |
|---------------|--|----------------|---------------|------------------|---------------|----------------|
| OS.20060.P.G | Galvanised Offset Single Paveslot 60mm | 500/1000 | 10mm | 250mm | C/D | 60mm |
| OS.20105.P.G | Galvanised Offset Single Paveslot 105mm | 500/1000 | 10mm | 250mm | C/D | 105mm |
| OS.20150.P.G | Galvanised Offset Single Paveslot 150mm | 500/1000 | 10mm | 250mm | C/D | 150mm |
| OS.20060.P.SS | Stainless Steel Offset Single Paveslot 60mm | 500/1000 | 10mm | 250mm | C/D | 60mm |
| OS.20105.P.SS | Stainless Steel Offset Single Paveslot 105mm | 500/1000 | 10mm | 250mm | C/D | 105mm |
| OS.20150.P.SS | Stainless Steel Offset Single Paveslot 150mm | 500/1000 | 10mm | 250mm | C/D | 150mm |



KE 200 - Centre Single Paveslot

KE 200 Centre Paveslot is specifically designed for integration into high-quality natural stone and paving surfaces. The discrete inlet slot enables efficient drainage without compromising the ground design. We offer both single & twin slotted Paveslot as well as an access tray for cleaning purposes.

View From Above





Stainless Steel

KE 200 - Centre Twin Paveslot

KE 200 Centre Paveslot is specifically designed for integration into high-quality natural stone and paving surfaces. The discrete inlet slot enables efficient drainage without compromising the ground design. We offer both single & twin slotted Paveslot as well as an access tray for cleaning purposes.

View From Above

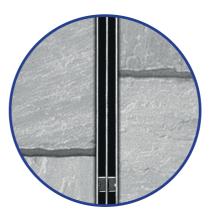
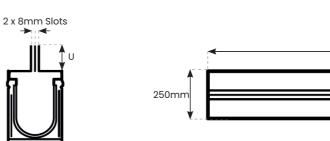


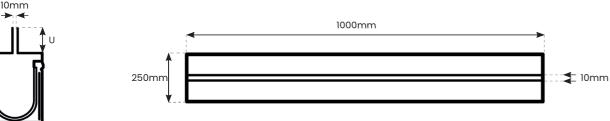


Diagram - Centre Twin Paveslot

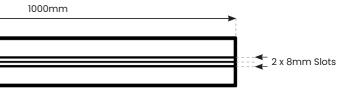


| Reference | Description | Length (mm) | Slot Width | Overall Width | Load Class | Upstand (U) |
|---------------|--|----------------|---------------|------------------|---------------|----------------|
| CT.20060.P.G | Galvanised Centre Twin Paveslot 60mm | 500/1000 | 2x8mm | 250mm | C/D | 60mm |
| CT.20105.P.G | Galvanised Centre Twin Paveslot 105mm | 500/1000 | 2x8mm | 250mm | C/D | 105mm |
| CT.20150.P.G | Galvanised Centre Twin Paveslot 150mm | 500/1000 | 2x8mm | 250mm | C/D | 150mm |
| CT.20060.P.SS | Stainless Steel Centre Twin Paveslot 60mm | 500/1000 | 2x8mm | 250mm | C/D | 60mm |
| CT.20105.P.SS | Stainless Steel Centre Twin Paveslot 105mm | 500/1000 | 2x8mm | 250mm | C/D | 105mm |
| CT.20150.P.SS | Stainless Steel Centre Twin Paveslot 150mm | 500/1000 | 2x8mm | 250mm | C/D | 150mm |

Diagram - Centre Single Paveslot



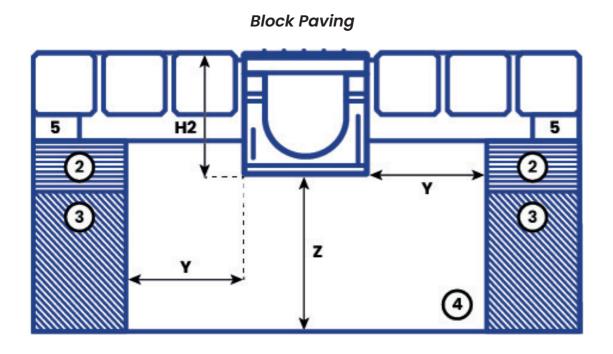
| Reference | Description | Length (mm) | Slot Width | Overall Width | Load Class | Upstand (U) |
|---------------|--|----------------|---------------|------------------|---------------|----------------|
| CS.20060.P.G | Galvanised Centre Single Paveslot 60mm | 500/1000 | 10mm | 250mm | C/D | 60mm |
| CS.20105.P.G | Galvanised Centre Single Paveslot 105mm | 500/1000 | 10mm | 250mm | C/D | 105mm |
| CS.20150.P.G | Galvanised Centre Single Paveslot 150mm | 500/1000 | 10mm | 250mm | C/D | 150mm |
| CS.20060.P.SS | Stainless Steel Centre Single Paveslot 60mm | 500/1000 | 10mm | 250mm | C/D | 60mm |
| CS.20105.P.SS | Stainless Steel Centre Single Paveslot 105mm | 500/1000 | 10mm | 250mm | C/D | 105mm |
| CS.20150.P.SS | Stainless Steel Centre Single Paveslot 150mm | 500/1000 | 10mm | 250mm | C/D | 150mm |



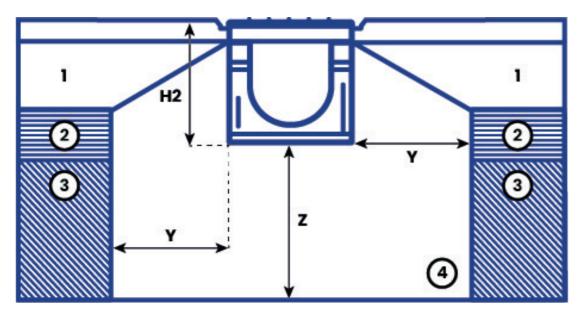
Installation Guide

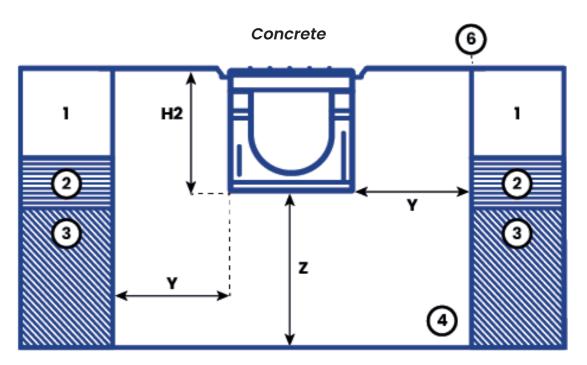
Ground conditions must be suitable and all dimensions shown are the minimum requirement. Engineering advice should be taken where necessary and any questions should be directed to Polycon's technical team by emailing us at sales@polycon.co.uk or by calling us on 0151 424 9747.

| 1 | 2 | 3 | 4 | 5 | 6 |
|----------|----------|-------|--------------------|------------|--------------------|
| Concrete | Sub Base | Earth | Concrete Haunch | Sand Layer | Expansion Joint |

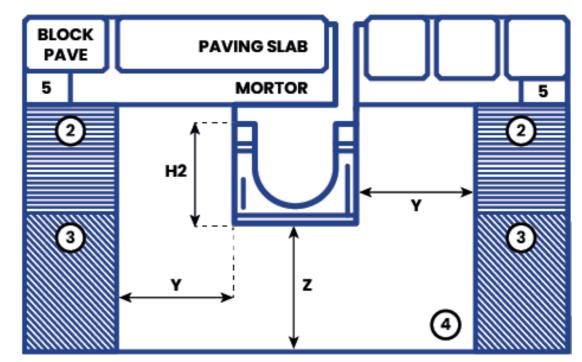


Tarmac





Paveslot



| Load Class | A15 |
|----------------------|-------------------|
| H2 - Channel Height | Channel Height |
| Y - Minimum Surround | 100mm |
| Z - Minimum Surround | 100mm |
| T1 - Minimum Depth | 40mm |
| T2 - Maximum Depth | 95mm |

** Minimum Concrete Haunch 25 N/mm². Detail A allow for overbuild of 3mm to 5mm above the grating surfaces.

17

| B125 | C250 | D400 | E600 |
|-------------------|-------------------|-------------------|-------------------|
| Channel Height | Channel Height | Channel Height | Channel Height |
| 150mm | 150mm | 200mm | 200mm |
| 150mm | 150mm | 200mm | 200mm |
| 40mm | 40mm | 40mm | 40mm |
| 55mm | 55mm | 55mm | 55mm |





Polycon Surface Water Drainage

Widnes Business Park Foundry Lane Widnes Cheshire WA8 8UB

www.polycon.co.uk 0151 422 9747 sales@polycon.co.uk

Service . Range . Knowledge